

technoflex-2

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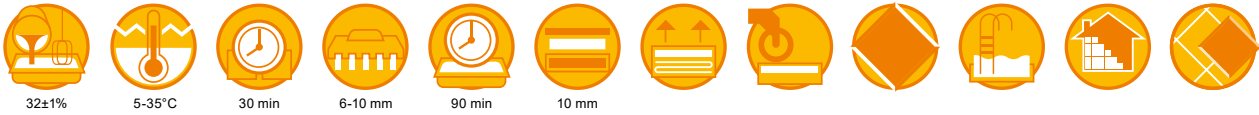
TECHNOFLEX-2

Highly deformable monocomponent powder adhesive used in layers up to 10 mm thick. Especially suitable for fixing all kind of porcelain tiles with no size limits and natural stone in large sizes. Fixing on façades, heating screeds, in swim-ming pools and for industrial floors.

bonding agents and adhesives

 **TECHNOKOLLA®**

A SIKA BRAND



technoflex-2



MAIN FEATURES

- Highly deformable
- Lightened
- High resistance to vertical slipping (micro fiber technology)
- Extended open time
- High tensile strength
- Relieve stress, act as a decoupling layer
- Reinforced with micro fibers

APPEARANCE

White powder

STORAGE

12 months from date of production. The product must be stored in undamaged original sealed packaging, in dry cooled conditions, temperature between + 5 °C and + 30 °C. Please refer to the packaging.

FIELDS OF USE

- Outdoor, indoor, wall and floor installation of ceramic tiles (single-fired, double-fired, porcelain stoneware, klinker and terracotta) with no size limits.
- Suitable for use when high performance is required, such as: installation in non-driveway industrial environments, in swimming pools or on facades.
- Over-tiling on top of old ceramic tiles without use of primer.
- Suitable for laying thin thickness porcelain stoneware slabs.
- Suitable for laying mosaic tiles (ceramic and glass)
- Fixing natural stone and marble, so long as they are not affected by water.
- Fixing on electric or water heating screeds.

SUBSTRATES

Cement-based plaster, cement-lime mortar, gypsum-based plaster¹, anhydrite screeds¹, cement-based screeds, concrete, aerated concrete, old ceramic floors, resilient floors perfectly adherent (excluding polyolefin coatings)², plasterboard¹, RASOGUM + or products of RASOLASTIK range.

¹ after application of PRIMER-T PLUS

² after application of PRIMER-101 PLUS

NATURE OF THE PRODUCT

TECHNOFLEX-2 mainly consists of cement Portland, selected aggregates, special additives, re-dispersible polymer, micro fibers. For further details, ask the technical office for the safety brief or download it from the web site www.technokolla.com.

bonding agents and adhesives



RECOMMENDED ACCESSORIES



Blender

White rubber mallet

28x12 cm trowel stainless steel
10 mm square serrations

OPERATIONS PRIOR TO APPLICATION

Substrates must fulfill the requirements of the local standards, be properly cured, structurally sound, dimensionally stable, free of any loose or friable particles, clean, dry and free of any contaminants such as dust, dirt, oil, grease, release agent, cement laitance or efflorescence. Cement substrates should not be subject to shrinkage after the installation of the product, therefore they must be properly cured. Comply with local standards. Depending on the substrate condition and contaminants to be removed from the surface, perform adequate preparation techniques, such as water-jet washing or blast-cleaning, in order to remove all traces of any materials that could reduce the product's adhesion to the substrate. Cracks in substrates must be identified and sealed appropriately. On non-absorbent or substrates with limited absorbency, such as existing ceramic tiles etc., check to confirm that these surfaces are all firmly and securely bonded and stable, then use suitable degreasing/descaling products to thoroughly and completely clean the surface. For applications in hot climates / environments and / or on absorbent substrates, thoroughly pre-dampen the surface immediately prior to the product application, but avoid any ponding / standing water on the surface, which must not be damp to touch and not with a dark-matt / wet surface appearance i.e. it must be saturated surface dry (SSD). For tiling in frequently damp or wet rooms, then a suitable TECHNOKOLLA® waterproofing product / system should be applied before the tiling. Small localized hollows or gravel pockets in concrete can be leveled (thickness not more than 5 mm) with TECHNIFLEX-2 24 h prior to fixing. If thicker layers are required, use GAP 24-48 h before fixing tiles.

HOW TO PREPARE THE MIXTURE

Blend TECHNIFLEX-2 with approximately 6.4 l of clean water (32±1%). Blend until mixture is homogeneous and lump-free. It is advisable to use blender at low speed (approx. 500 rpm) as high speed will reduce the mechanical characteristics of the product. Wait 5-10 minutes, then stir the product briefly again before applying. The creamy paste obtained can be easily applied by trowel and possesses optimum thixotropy.

APPLICATION

Apply using a notched trowel. Apply sufficient product to ensure complete 'wetting' of the back of the tiles. Tiling must be carried out on freshly applied adhesive, applying adequate pressure to ensure complete and uniform contact with the adhesive and thus optimum bond. If a film is seen to form on the surface, the adhesive has been left for too long, then immediately remove the adhesive layer with the trowels, discard this material and apply a fresh layer of adhesive. Do not wet the adhesive once applied, as the water compromises the adhesion. Avoid application in direct sunlight and/or strong wind / draughts.

WARNINGS AND RECOMMENDATIONS

It is always advisable to apply two coats when laying tile sizes measuring 900 cm² or larger. Gypsum substrates must have a maximum moisture content of 0.5 %. Protect freshly applied material from freezing conditions, rain and any other environmental influences. Apply a test area prior to carrying out any work with natural stone tiles.

Do not apply to:

- metal
- for laying outdoor coverings on existing coverings, the use of a format not exceeding 3,600 cm² is recommended. For larger sizes, please contact the technical department

Do not use:

- at temperatures less than 5°C or more than 35°C
- in coats more than 10 mm thick

technoflex-2

CONSUMPTION

| | | | |
|--------------|-------------------------|-------------------------|-------------------------|
| Trowel | 6x6 mm | 8x8 mm | 10x10 mm |
| Technoflex-2 | ~ 1.5 Kg/m ² | ~ 2.0 Kg/m ² | ~ 2.5 Kg/m ² |

Consumption data refer to sole use of a trowel on flat substrates.

| TECHNICAL DATA | VALUE | REQUIREMENT | STANDARD |
|---|---|--------------------------|----------|
| Curing time | 3 min | | |
| Pot life | 90 min | | |
| Open time | *30 min | °30 min | EN 1346 |
| Treadable | *After 24-36 h | | |
| Floor tiles can be grouted | *After 24-36 h | | |
| Wall tiles can be grouted | *After 4-6 h | | |
| Surface can be used | *After 14 days (21 days for tanks and swimming pools) | | |
| Creep on vertical wall | *≤ 0,5mm | °≤ 0,5mm | EN 1308 |
| Transverse deformation | ≥ 5 mm | ≥ 5 mm | EN 12002 |
| Initial tensile strength | ~2,5 N/mm ² | °≥ 1,0 N/mm ² | EN 1348 |
| Tensile strength after the action of heat | ~3 N/mm ² | °≥ 1,0 N/mm ² | EN 1348 |
| Tensile strength after immersion in water | ~1,3 N/mm ² | °≥ 1,0 N/mm ² | EN 1348 |
| Bond after freezing/thawing cycles | ~1,8 N/mm ² | °≥ 1,0 N/mm ² | EN 1348 |

° according to standard "EN 12004"

* time intervals refer to a temperature of 23°C-50% R.H.. They become shorter with higher temperatures and longer at lower temperatures.

EMICODE

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|-----------------------|--------------------------|
| Emission class | r.p. No. Eurofins |
| EC1 Plus | 392-2020-00480901 |

FRENCH VOC LABEL

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|-----------------------|--------------------------|
| Emission class | r.p. No. Eurofins |
| Classe A+ | 392-2020-00480901 |

SPECIFICATION

Ceramic floor and wall tiles must be laid with certified class "C2TE S2 cement-based powder adhesive according to standard 12004" such as TECHNOKOLLA's TECHNOFLEX-2, which can be applied in layers up to 15 mm thick on cement-based substrates.

Technokolla reminds you to examine the "notes" document that completes the information in this data sheet. The document can be downloaded in the pdf format from the website www.technokolla.com.

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